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## GT MID A ECO 70 HHI BK 800

### Polyamide 66 (PA66)

<b>Description</b>	Polyamide 66 recycled content, Standar viscosity , High impact modified
<b>Color</b>	Black
<b>Markets</b>	Automotive, Industrial applications, Bumpers, Thrust Bearing, Other secondary applications
<b>Applications</b>	Components
<b>Norms</b>	
<b>Certifications</b>	
<b>Approvals</b>	
<b>Processing Technology</b>	Injection

Physical Properties	Values	Unit	ISO	ASTM D
Density	1.07	g/cm³	1183	792
Filler Content	-	%	3451	5630
Mould Shrinkage	-	%	294-4	
Melt Flow Index 275°C/2.16 kg	-	g/10min	1133	1238
Melting Point (DSC)	-	°C	3146	3418
Water absorption at saturation (Immersion in H <sub>2</sub> O at 23 °C)	4.5	%	62	570
Moisture absorption at equilibrium ( 50% RH, 23°C )	1.5	%	62	570

Mechanical Properties	Values	Unit	ISO	ASTM D
Tensile strength at yield	53	MPa	527-1	638
Tensile strength at break	-	MPa	527-1	638
Tensile elongation at break	>35	%	527-1	638
Tensile Modulus	2100	MPa	527-1	638
Flexural Strength at yield	-	MPa	178	790
Flexural Modulus	2100	MPa	178	790
IZOD Impact strength, notched (23°C)	-	lb-ft/in2	-	256
IZOD Impact strength, notched (23°C)	80	KJ/m2	180 1eA	-
Charpy Impact strength, notched (23°C)	-	KJ/m2	179 1eA	-
Charpy Impact strength, unnotched (23°C)	-	KJ/m2	179 1eU	-

Thermal Properties	Values	Unit	ISO	ASTM D
Vicat A ( 50°C/h, 10 N)	-	°C	306	1525
Vicat B ( 50°C/h, 50 N)	-	°C	306	1525
HDT method A (1.820 MPa)	72	°C	75-2	648
HDT method B (0.450 MPa)	-	°C	75-1	648

Flammability	Values			
Flame rating at 0.8 mm	-		UL94	UL94
Flame rating at 1.6 mm	-		UL94	UL94
Flame rating at 3.2 mm	HB		UL94	UL94

Processing Conditions	Values			
Drying	2-4h/80 - 90°C	-	-	-
1st Zone	270°C	-	-	-
2nd Zone	280°C	-	-	-
3rd Zone	290°C	-	-	-
Mold	60-90°C	-	-	-

**Notes:** The values are to be considered typical and do not constitute a specification.

**Test Temperature:** 23°C, unless otherwise stated

#### Storage, transportation and handling:

Storage and handling of the resin should consider protecting it from direct sunlight, temperatures above 40°C, and ambient humidity. Exposure to any of these conditions will reduce the resin's storage time.

Transport and handling equipment must be designed and equipped with the necessary measures to prevent the creation and accumulation of fine particles and dust originating from or contained in the resin. Under certain circumstances, these particles can pose a hazardous risk.

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